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D2534
Job Sheet 168365



Part No: D2534

Job Qty: 20 ea

Part Name: Lock Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/20/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	20 Ea		11/18/17	0.00	0.00	Start Up Waterjet	DC 17/12/04
100	Waterjet	20 pcs		11/20/17	0.00	0.84	Waterjet1	DC 17/12/04
120	QC	20 pcs		11/20/17	0.00	0.00	QC8	38
130	Packaging	20 pcs		11/20/17	0.00	0.00	Packaging3	9-89
140	QC21-SA	20 Ea		11/20/17	0.00	0.00	QC21	17/12/16

Part Op 100 - 1-Cut as per Dwg D2534

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	1	136	0	0

137599 1.5

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches + 0.006 - 0.001	0.453 0.446		
2	Lock Plate	0.500inches ± 0.010	0.510 0.490		
3	Lock Plate	0.173inches ± 0.010	0.183 0.163		
4	Lock Plate	0.096inches ± 0.010	0.106 0.086		
5	Lock Plate	0.125inches ± 0.010	0.135 0.115		
7	Lock Plate	0.200inches ± 0.010	0.210 0.190		
8	Lock Plate	0.125inches ± 0.010	0.135 0.115		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐



Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐		Skid-tube ☐	
NCR No. _____		Scrap ☐		Machining ☐	
Date: _____		Use-as-is ☐		Thermoforming ☐	
Step #: _____		Suspected Unapproved ☐		Large Fab ☐	
QTY Effective _____					
Description Work Order Deviation					
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/ Set-up BOM/Route Broken/Dam: Inspection In Contaminat Countersin Cut Too Sh Instruction Drill Holes					
DART AEROSPACE S016848 Lock Plate PART NO: Revision: Operation: Change No: D2534 Start up Operation Mfg Date: 12/04/17 Job No: 168365					
Wrong nensions er tolerance rect Missing ed ator isor ion					